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Analysis of O-Cell Loading Piling Test at construction site of Expo 2017, Nur-Sultan, Kazakhstan

Abstract. *The International Exposition took place in 2017 in Nur-Sultan, Kazakhstan as The EXPO 2017 on Future Energy. This project has Center of the Arts, Energy Hall and even a city with an indoor shopping and entertainment pavilions. EXPO complex occupies 173.4 hectares. The leading construction companies built the «city of the future». Foundation of the EXPO 2017 project was constructed by modern geotechnologies in Nur-Sultan, Kazakhstan. O-cell loading test and conventional static tests were conducted and compared their results. O-cell testing method was studied and described advantages of using it for large diameter pile foundations. The O-cell test method offers a number of potential advantages versus the conventional testing of bored piles, such as economy, high load capacity, shear/bearing components, improved safety, rock sockets and reduced work area.*

Key words: *O-cell test, static loading test.*

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Introduction. The EXPO complex consists of vertical farm (wind), Expo park, Congress Hall, International Pavilions, Thematic Pavilions, Performing Arts Center, National Pavilion of Kazakhstan. Overall building area of the EXPO complex is equal to 173.4 hectare. Overall view of The EXPO 2017 Future Energy is shown in Fig. 1



Figure 1. The EXPO 2017 Future Energy, Nur-Sultan, Kazakhstan

Two pile load tests, O-cell load test and the conventional static load test, were conducted at the early stages of Expo 2017 Future Energy. The O-cell load test and conventional static load test were performed by “Strainstall Middle East” LLC and “ZETAŞ” company respectively. Exhibition buildings have solar panels installed on their roofs. Wind turbines were built around some constructions, and

cool or warm air is circulated through buildings using geothermal heat pumps. The largest spherical building in the world, the embodiment of the planet and the symbol of Expo, was constructed. It is unique and beautiful; shining construction, covered with semi-spherical glass. View of National Pavilion is shown in Fig. 2



Figure 2. National Pavilion of Kazakhstan at Expo 2017

Typical geotechnical conditions of the Expo 2017 construction site mentioned before are represented by the following soils:

- Soil 1 – loam with detritus is covered by top soil and fill-up soil in the depth of 0.20-0.40 m. the thickness of layer varies from 3.6 to 8.1 m. On the field description loam is brown, carbonated, and with a middle coarse sand band which is thickness equal to 5 cm and with 5-10 cm thickness loamy sand layer.
- Soil 2 – middle coarse sand is brown, with loamy soil which is thickness equal to 5-10 cm and water-saturated. The middle coarse sand thickness is 0.60-4.50 m.
- Soil 3 – Coarse sand thickness is 1.0-3.9 m. Coarse sand is described by semi-gravel, color is brown, and with middle coarse sand band which is thickness equal to 5-10 cm, water-saturated and include 10 percent gravel fragment.
- Soil 4 – loam is deep-brown and mahogany color. And include debris and detritus up to 10 percent.

Geotechnical condition of construction site and details of piles are shown in Fig. 3.

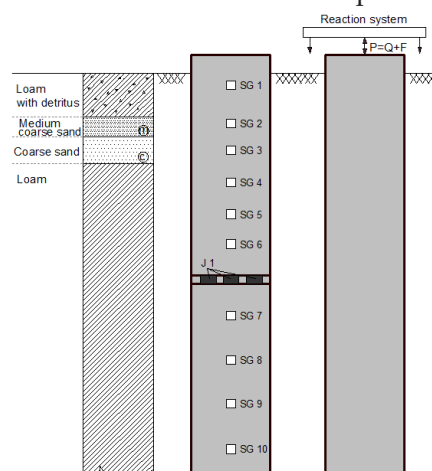


Figure 3. Geotechnical condition of construction site and details of piles

Two tested piles are situated in the same area and details of tested piles are same. Diameter of piles equals 1000 mm and depth of pile equals 31.5 m. Placement of tested piles is shown in Fig. 4 according to the pile draft of Expo 2017.

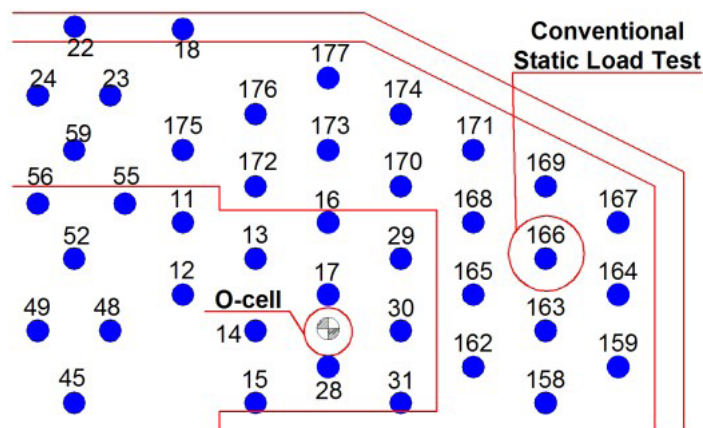


Figure 4. Placement of tested piles according to the pile draft of Expo 2017 Future Energy

O-cell Load Test. The Osterberg load cell test is another form of static load test [Briaud, 2013]. For a large diameter pile, the capacity can be investigated with the O-cell test developed by Dr. Jorge Osterberg. The O-cell test has been used since 1984 for drilled shaft and driven piles [Lee, Park, 2008].

O-cell load test for a bored pile was carried out from 3rd August to 4th August, 2014. The hydraulic jack assembly comprising of three 500- tonne capacity bi-directional hydraulic jacks, was installed at 16.80m (330.60 m RL) below the Cut off Level. There were a pair of tell-tale rod installed at the top and the bottom of the hydraulic cell assembly.

Ten levels of vibrating wire-type strain gauges (Geokon- 4911 Sister bar type) comprising four units at each level were installed in the test pile to measure strain at nominated locations. The strain gauges were mounted at designated Level 1 to Level 10 as shown below. The placement of hydraulic jack and strain gauges is shown thoroughly in Fig. 5.

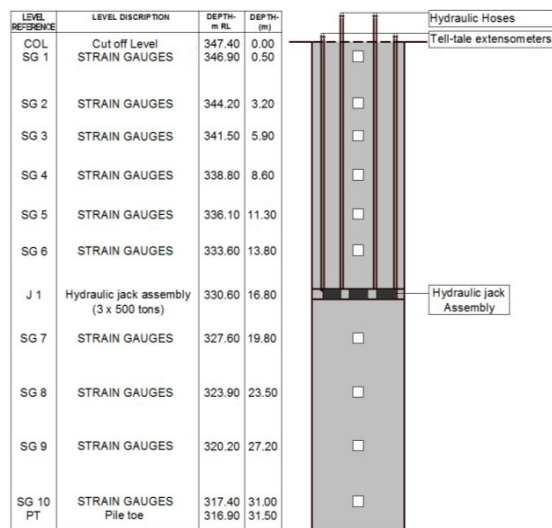


Figure 5. Placement of the instrumentation

Details of testing pile are shown in Table 1.

Table 1 - Details of testing pile

Type	Diameter (mm)	Length (m)	Cut-off Level	Toe Level	Testing Platform
Bored	1000	31.5	347.40	315.90	347.40

The hydraulic jack assembly and steel cages were jointed and lowered into the bored hole. Load testing commenced by applying hydraulic pressure to the hydraulic jacks using an air-driven hydraulic pump. A high-pressure Bourdon gauge as well as a calibrated pressure transducer was used to measure the pressure. The displacement transducers, which were supported from the reference frame, were used to measure relative movements at the designated points of measurement.

It is to be noted that the loads applied by the bi-directional hydraulic jacks act in two opposite directions, resisted by upper side shear above the jack assembly and by the combined end bearing and lower side shear below the jack assembly. A millimeter scale was fixed to the reference frame and direct readings from a dumpy level to this scale were observed to check that there were no errors in the displacement transducer readings.

The displacement, load and strain data were automatically recorded at 1-minute intervals.

The top and bottom of hydraulic jack assembly movements were measured using displacement transducers that were connected to telltale rods against the reference beam and the top of pile were measured using displacement transducers installed at the pile platform level. Fig. 6 shows the load movement curves of loading and unloading of the test. The specifications for this project settlement criteria as follows: 4.2 mm at 14900 kN in case of pile top, 3.9 mm at 14900 kN in case of cell bottom and also 7.4 mm at 14900 kN in case of cell top. The results of the O- cell load test satisfy the specification.

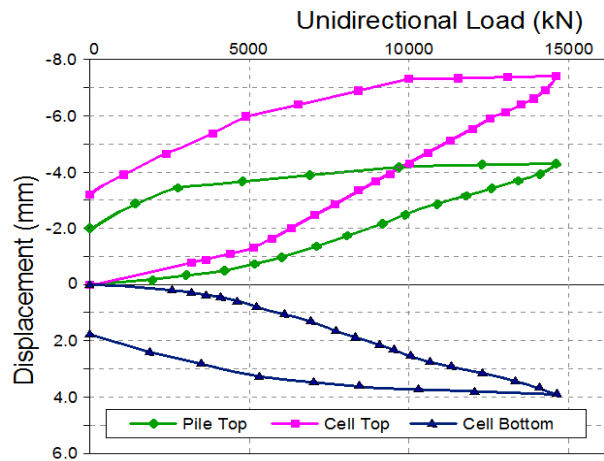


Figure 6 Preliminary Load-Movement Plot

The equivalent pile load-head settlement curve shows that rigid pile settlement is 4.2 mm at 29000 kN. Adjustment for additional elastic compression is calculated as PL/EA where P is the applied load, L is the length, E is the elastic modulus and A is the cross-sectional area. The results show that the test pile would have an elastic settlement of 9.66 mm at 29000 kN. The equivalent top loaded load movement curves are derived and shown in Fig. 7.

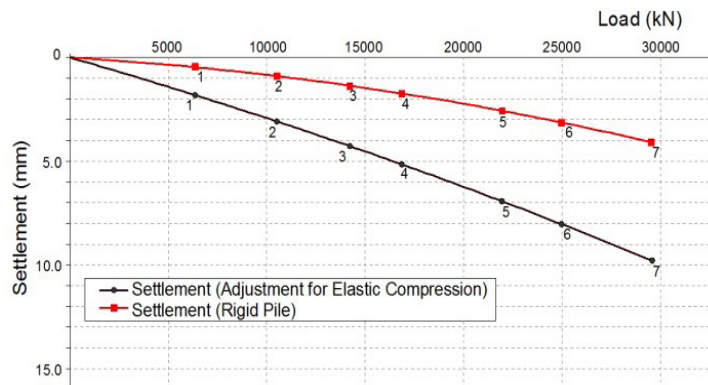


Figure 7. Diagram of Load-Settlement for boring testing pile

Conventional Static Load Test. The working pile static load test has been started on 19th July, 2014 and finished on 20th July, 2014. Static Load to bored pile created by two hydraulic jacks, which bears on anchor stand. Reaction strain was received by four anchoring bored piles. Pile was tested by static and step-by-step increased load, enhanced to 12000 kN. Details of conventional static load test and tested pile are shown in Table 2.

Table 2 - Details of testing pile

Pile #	Diameter (mm)	Working Load (kN)	Test Load (kN)	Cut off level	Toe Level
166	1000	6000	12000	347.40	315.90

Below pile construction details and design parameters of static load test are shown in Fig. 8.

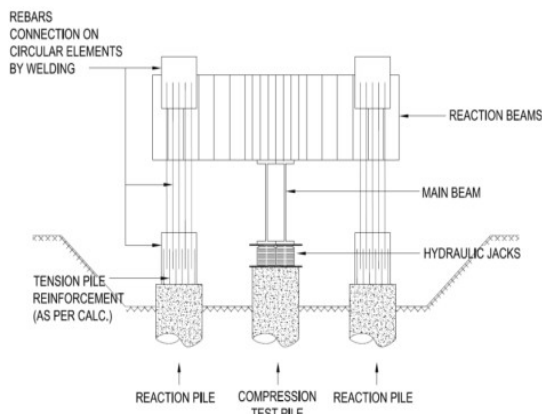


Figure 8. Design parameters and pile construction details

Result of conventional static load test – graph of relationship between pile displacement S from load P is shown in Fig. 9.

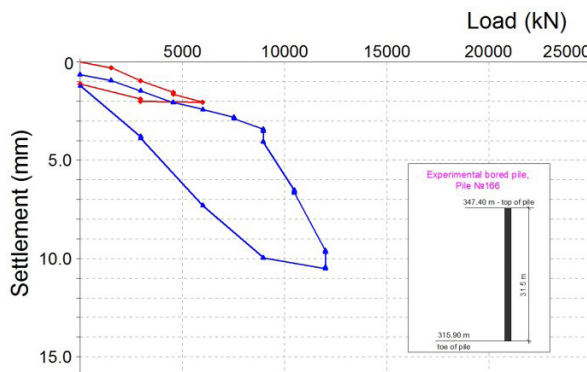


Figure 9. Graph of relationship between pile displacement from load

Following results are obtained from the mentioned static load test:

- the maximum settlement up to 6000 kN is 2.09 mm;
- the maximum settlement up to 12000 kN is 10.51 mm;
- the residual settlement after unloading to zero is 0.32 mm.

The working test pile is loaded up to 200% of the working load and settlements of the pile under various load steps are recorded. Recorded settlements of 2.09 mm (at 100% working load) and 10.51 mm (at 200% working load) are observed to be within acceptable limits. The pile did not fail up to maximum test load and it is concluded by this full scale test that the pile performance is satisfactory.

Comparison of the O-cell Load Test and Conventional Static Load Test. Two pile load tests, the static load test and O-cell load test, were conducted at the early stages of Expo 2017 Future Energy project in Nur-Sultan. Two tested piles are situated in the same area and details of tested piles are same. The static load test and O-cell load test were carried out by “ZETAŞ” company and “Straininstall Middle East” LLC respectively.

Settlement is often a governing factor for determining pile length or the number of piles. The specifications for this project set settlement criteria as follows: 2.09 mm at working load, 10.51 mm at 2 times the working load. The results of the static pile load test satisfy the specification. The pile construction procedures for the O-cell test are similar to those adopted for the static pile load test except O-cell was installed at 16.80 m below as shown in Fig. 5.

Comparison of equivalent pile head-settlement curves of O-cell load test and conventional static load test is shown in Fig. 10

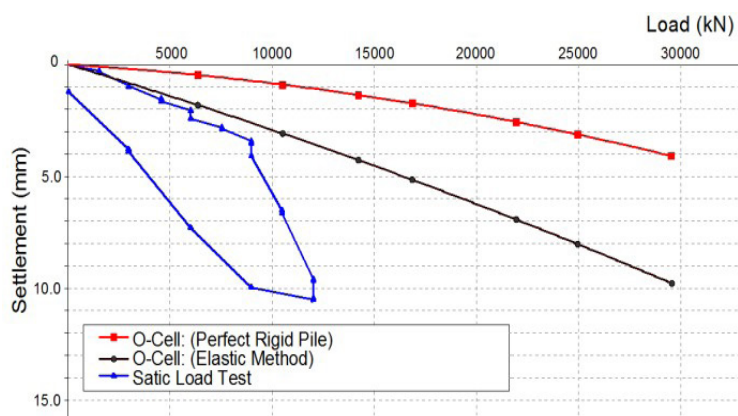


Figure. 10. Comparison between of results of O-cell load test and static load test

Elastic method predicted curve does not exactly match the static load test results. As explained below this may be attributed to several factors which include the maintained time at each loading stage, overrun during concrete placement, construction effects and size of influence zone.

Maintained time: The maintained time for each loading stage is relatively short in the O-cell test (typically 4 minutes) compared with the static load test (typically 30 minutes). Pile settlement increases with holding time and these effects increase with loading level. Note that the equivalent pile load-head settlement curve is developed for 4 min holding time. Therefore, the settlement should be smaller for the O-cell test than for the static load test.

Overrun: The concrete volume during construction was measured to obtain the overrun. Overrun is the ratio of the difference between theoretical and used concrete volume to the theoretical volume. Overrun of the pile for the static pile load test was 3.35% and overrun for the O cell test was 4.56%. When the volume of the sacrificial hydraulic jacks installed is considered, the overrun of the two piles are almost the same. Therefore, differences due to overrun are considered to be negligible.

Influence zone: The pile head diameter is slightly larger than the pile toe diameter due to the bucket movement during the drilling process. The size of the influence zone of the O-cell test is smaller than that of the static load test due to load-transfer characteristics. Therefore, the settlement of the static load test may be smaller than that of the O-cell test. This effect is probably insignificant if the loading level is minor (less than 1.0 WL). Therefore, a larger settlement is expected during the O-cell test if the maintained time and pile length are the same.

Conclusions

1. Field O-cell load test was carried out and results of field test were analyzed first time in Nur-Sultan, Kazakhstan. The method of O-cell has been studied and described advantages of using O-cell load test for large diameter pile foundations.

2. The O-cell testing method provides some important advantages. There is no structural loading system at the ground surface. Load can be applied at or very close to the base of a socket for measurement of base resistance. In conventional top load testing, most or all of the side resistance must be mobilized before there is significant load transfer to the base. The O-cell test method offers a number of potential advantages versus the conventional testing of bored piles. These include: economy, high load capacity, shear/bearing components, improved safety, rock sockets and reduced work area.

3. Field conventional static load test was carried out at construction site of Expo 2017 Future Energy.

4. Also Comparison between of conventional static load test and O-cell load test was performed first time in soil condition of Nur-Sultan.

5. The results of O-cell load test show that in the equivalent pile load-head settlement curve test pile would have a rigid pile settlement is 4.2 mm at 29000 kN. The results show that the test pile would have an elastic settlement of 9.66 mm at 29000 kN.

6. The results of conventional static load test show that pile has settlement of 2.09 mm at working load 6000 kN, 10.51 mm at 2 times the working load 12000 kN.

7. Settlement of conventional static load test is larger than settlement of O-cell load test, so difference between of O-cell load test settlement and static load test settlement is equal to 1.08 times. But difference between of O-cell load and static load is equal to 2.5 times.

8. Differences between of O-cell load test and conventional static load test were attributed to several factors which include the maintained time at each loading stage, overrun during concrete placement, construction effects and size of influence zone.

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Талдау тығыздағыш тор «ЭКСПО-2017» (Нұрсұлтан, Қазақстан) құрылыс алаңы жүктеме астындағы сынақ талдамасы

Аңдатпа. 2017 жылы Нұр-Сұлтанда (Қазақстан) «Болашақ энергиясы» ЭКСПО-2017 халықаралық көрмесі өткізілді. Нұр-Сұлтанда өнер орталығы, энергетикалық залдар және жабық сауда-ойын-сауық павильондары бар тұтас қала пайда болады. Көрме кешені 173,4 гектар аумақты алып жатыр. Жетекші құрылыс компаниялары «Болашақтың қаласын» тұрғызады. Қазіргі уақытта ЭКСПО-2017 жобасының іргетасы Қазақстанның Нұр-Сұлтан қаласында заманауи геотехнологиялардың көмегімен салынған. О-тәрізді ұяшықтарға жүктеме сынақтары және әдеттегі статикалық сынақтар жүргізіліп, олардың нәтижелері салыстырылды. О-ұяшықтарды сынау әдісі зерттелді және оны үлкен диаметрлі қадалар үшін қолданудың артықшылықтары сипатталған. О-cell сынақ әдісі қарапайым бұрғыланған қадаларды сынауға қарағанда бірқатар ықтимал артықшылықтарды ұсынады, мысалы, үнемділік, жоғары жүктеме сый-

ымдылығы, ығысу/жүк көтергіш компоненттер, қауіпсіздікті арттыру, рок ұялары және жұмыс аймағын азайту.

Түйін сөздер: о-жасушалық тест, статикалық жүктеме сынағы.

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**Анализ испытания свай по результатам О-Cell метода на строительной площадке
EXPO-2017, Нур-Сұлтан, Қазақстан**

Аннотация. В 2017 году в Нур-Султане (Казахстан) состоялась Международная выставка EXPO-2017 по энергетике будущего. В Нур-Султане появился Центр искусств, энергетический зал и даже целый город с крытыми торгово-развлекательными павильонами. Выставочный комплекс занимает площадь 173,4 гектара. Ведущие строительные компании построили «город будущего». Фундамент проекта EXPO-2017 возводился с помощью современных геотехнологий. Были проведены нагрузочные испытания о-образных ячеек и обычные статические испытания, а также сравнение их результатов. Изучен метод испытания о-ячеек и описаны преимущества его использования для свайных фундаментов большого диаметра. Метод испытания О-Cell предлагает ряд потенциальных преимуществ по сравнению с обычными испытаниями буронабивных свай, таких как экономичность, высокая грузоподъемность, сдвиговые/несущие компоненты, повышенная безопасность, скальные гнезда и уменьшенная рабочая зона.

Ключевые слова: о-клеточный тест, статический нагрузочный тест.

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